







#### **APPLICATIONS**

• PHASE SEPARATION OF PRODUCTS, E.G. IN DAIRIES (MILK / CREAM / WHEY)

- MONITORING THE DEGREE OF CONTAMINATION DURING CIP CLEANING, E.G. IN THE CIP RETURN FOR MONITORING THE PRE-RINSE WATER FOR PRODUCT RESIDUES
- RECOGNITION OF BREWER'S YEAST, E.G. IN BREWERIES DURING THE "YEAST HARVEST"
- MONITORING FOR FILTER BREAKTHROUGH

#### **FEATURES**

- FLUSH MOUNTED TURBIDITY SENSOR FOR MEDIA WITH TURBIDITIES OF > 50 TO 4000 NTU\*
- ADJUSTMENT OF LOOP CURRENT FOR UP TO 9 DIFFERENT TURBIDITY VALUES POSSIBLE
- MEASURING OF FAT CONTENT (E.G. CREAM UP TO 30%)
- HYGIENIC STAINLESS STEEL CONSTRUCTION
- CIP- / SIP-COMPATIBLE SHORT TIME UP TO 150°C (30 MINUTES)
- MEDIA TEMPERATURES UP TO 125°C PERMANENT
- ANALOG OUTPUT 4...20 MA, 2-WIRE AND 2 SWITCHING OUTPUT PNP
- HIGH ACCURACY AND REPRODUCIBILITY
- FOOD INDUSTRY-SAFE PROCESS CONNECTIONS FOR INSTALLATION IN PIPES AS OF DN25 (WITH VARIVENT®)

### DESCRIPTION

TURBIMESS NG is suitable for measuring the turbidity of media with a turbidity of > 50 to 4000 NTU\*. It is an optical, hygienic sensor for direct installation in process lines. The sensor emits a light beam and measures reflected radiation arising from solids or particles, but also from fat droplets. It is detected and the degree of backscattering is put out as loop current (4...20 mA).

With the principle mentioned above TURBIMESS NG can exactly determine the transition of water to product or also product change among themselves, if different high turbidity exists. At milk based products it is possible to observe the fat content. TURBIMESS NG is set on > 50 to 4000 NTU\* by factory adjustment. In support point modus the required loop current can be set for up to 9 turbidity values by a user friendly on-site parameterization.

\* The adjustment is made via NTU standard (formazin solution). The measurement method of TURBIMESS NG is approached to the NTU measurement method.

### **INFORMATION**

100% mechanical compatible to previous model TURBIMESS Adapter for the electrical compatibility to previous model TURBIMESS (4...20 mA, 3-wire) is available



### TECHNICAL DATA

General details		
Device type	TURBIMESS NG	
Measuring principle	Backscatter from transmitted emitted infra-red light beam	
Input		
Measuring ranges	Factory setting: Linearised turbidity > 100 to 4000 NTU* 9 freely configurable reference points *Configuration using NTU Standard, measurement procedure approximated	
Maximum process pressure	PN16	
Output		
Output signal	420 mA, 2-wire	
Signal range	3.820.5 mA as per Namur NE043	
Fault signal	22 mA	
Switched output	2x PNP, each of max. 50 mA Factory setting: Not activated	
Measuring accuracy		
Accuracy	$\pm \le 0.2\%$ from measuring range end value	
Reproducibility	± ≤ 0.1% from measuring range end value	
Thermal influence	$\pm \leq 0.2\%$ / K from measuring range end value	
Setting time after input leap	≤3s	
Activation time	< 2 s (The device will carry out a self-test.)	
Conditions of use		
Installation position / calibration position	Optimal installation position is in risers (ascending pipes) or, if not possible, to the side of other pipes (to avoid product residues and incorrect measurements due to gas bubbles); device must not be installed in downpipes (descending pipes).	
Medium temperature	0125°C / up to 150°C for brief periods (max. 30 mins)	
Ambient/storage temperature	-1085°C	
Protection class acc. to EN60529	IP 67	
Electromagnetic compatibility	acc. to DIN EN 61000 and DIN EN 61326-1	
Construction		
Electrical connection	Round plug-in connector M12x1, 5-pin, nickel-plated brass (stainless steel available on request)	
Process connection	- Clamp connection acc. to DIN 32676, DN50/2" - Varivent flange Type F (d50) and Type N (d68)	
Materials	<ul> <li>Field housing / lid:</li> <li>Inspection gauge in lid:</li> <li>Housing seal:</li> <li>Process connection / connection adapter:</li> <li>Medium-contacting density gauge:</li> <li>Seal on gauge:</li> </ul>	Stainless steel 1.4301 (AISI 304) Polycarbonate (PC) FPM (Viton®) Stainless steel 1.4404 (AISI 316L) Sapphire glass Silicone rubber, approved by FDA
Weight	approx. 1.5 kg	
Display and operation		
Display	4-figure, 7-segment display, incl. decimal point, 2x status LED for switching points	
Operation	3 input keys	
Auxiliary energy resources		
Power supply / burden	2430 V DC, max. burden: 600 Ω	
Accessories		
Certificates	EG Declaration of Conformity Conformity acc. to Regulation (EC) 1935/2004 Acceptance test certificate 2.2 in acc. with EN 10204 for parts which come into contact products	
Recommendation		
We recommend calibrating the device regularly. The device must be returned to use for this purpose.		







### **INSTALLATION POSITION OF THE TURBIDITY METER**

The following overview shows both favourable transmitter installation positions and those that should be avoided:



Installation on the side of the pipe (2) should be favoured. The device can be installed in any position in risers (4).

If possible, the transmitter should not be installed vertically on the pipe (1) as gas bubbles could collect in the curved section of the density gauge, which would affect the backscatter of light. Installing the device below the pipe (3) is also not recommended because, depending on the medium, deposits can form on the density gauge over time.

If possible, avoid installing the device in elevated pipe sections (5) where it cannot be ensured that the pipe is always completely full. In such cases, however, installation on the side of the pipe should again be favoured.

Installation in downpipes (6) should also be avoided as it cannot be ensured that the pipe volume flow is at full capacity at all times. The device can, however, be installed at any point around sections of pipe.

**CONNECTION DIAGRAM** 

DEVICE

DEVICE SPS

SUPPLY

AC

SUPPLY

D

AC

(PNP)

SP2

(ANA)

(PNP)

(PNP)

SP1 (

SPS





- When connection cable features earthed shielding. The shield must be connected to the housing of the M12 connector by an electrical connection.

Alternatively: Earth pin 5 at the supply point.

#### **ELECTRICAL CONNECTION**



SHIELD

Out

alog Out 20mA

20n

- Pin 1: Positive supply (24...30 V DC)
- Pin 2: PNP switched output SP1, 50 mA max.
- Pin 3: Negative supply and current measurement output (4...20 mA)
- Pin 4: PNP switched output SP2, 50 mA max.
- Pin 5: Earth (use only if no earth connection at installation location or via cable shielding)

#### Note:

If neither switching point is used, the loop current can also be measured in the forward conductor (pin 1); otherwise, the current must be measured in the return conductor (pin 3).

### **ORDERING INFORMATION FOR TURBIMESS NG**

